



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4164-041
Job Sheet 177825



Part No: D4164-041

Job Qty: 20 ea

Part Name: Nut Plate Adapter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 10-09-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/25/18	0.00	0.00	Start Up Waterjet		SC 18/05/31
100	Waterjet	20 pcs		5/25/18	0.00	0.40	Waterjet1		SC 18/05/31
110	QC	20 pcs		5/25/18	0.00	0.00	QC2 Waterjet-3		SC 18/05/31
120	QC	20 pcs		5/25/18	0.00	0.00	QC8-4		SC 18/05/31
130	Small Fab	20 pcs		5/25/18	0.00	0.45	Small Fab-6		SC 18/05/31
140	QC	20 pcs		5/25/18	0.00	0.00	QC5		SC 18/05/31
141	HandFinish	20 pcs		5/25/18	0.00	0.21	HandFinish1		SA 18-06-19
160	QC	20 pcs		5/25/18	0.00	0.00	QC3		SC 18/05/31
170	Small Fab	20 pcs		5/25/18	0.00	0.45	Small Fab-6		SC 18/05/31
180	QC	20 pcs		5/25/18	0.00	0.00	QC5		SC 18/05/31
190	Packaging	20 pcs		5/25/18	0.00	0.00	Packaging3-2	ST083	AL 16-6-17
200	QC21-SA	20 Ea		5/25/18	0.00	0.00	QC21		AL 16-6-17

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.0200 sf (.001 ea)	90-Start up Operation	5068615
MS20426AD3-3	Rivet	40 Ea (2 ea)	170-Small Fab	5060694
MS21059L3	Nut Plate	20 Ea (1 ea)	170-Small Fab	5018535

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	239	0
170-Small Fab	MS20426AD3-3	40	4,812	0
	MS21059L3	20	211	0

Part Specifications

Specifications could not be found.



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Container No: S077411



Part: D4164-041

Job No: 177825

Serial No/Batch: S077411

Revision:

Inspector:

Exp Date:

Instructions:

06/03/2018

Date: 06/03/18

